CONTENTS OF VOLUME

Number 1

R. Aini, H. Rahnejat and R. Gohar	1	A five degrees of freedom analysis of vibrations in precision spindles
C. Çoğun	19	A technique and its application for evaluation of material removal contributions of pulses in electric discharge machining (EDM)
M. J. Nategh and T. A. Dean	33	A concept for a flexible forging–machining system (FFMS)
Beom-Soo Kang, Naksoo Kim and S. Kobayashi	43	Computer-aided preform design in forging of an airfoil section blade
J. S. Lin and C. I Weng	53	A nonlinear dynamic model of cutting
S. P. Dudra and Yong-Taek Im	65	Analysis of void closure in open-die forging
V. Tagliaferri, G. Caprino and A. Diterlizzi	77	Effect of drilling parameters on the finish and mechanical properties of GFRP composites
G.-C. Vosniakos and A. G. Mamalis	85	Automated guided vehicle system design for FMS applications
E. Chen and D. Walton	99	The optimum design of KHV planetary gears with small tooth differences
S. C. Sharma, R. Sinhasan and S. C. Jain	111	Elastohydrostatic analysis of orifice compensated multiple hole-entry hybrid journal bearings
K. B. Pedersen	131	Wear measurement of cutting tools by computer vision
C. Rubenstein	141	The edge force components in oblique cutting
S. Taylor, B. T. Khoo and D. Walton	151	Microcomputer optimisation of machine tool spindle stiffnesses
Announcements	161	
New Patents	i	

Number 2

A. B. Sadat	165	The chip formation process of an annealed leaded bearing bronze
Yin-Heng Chen and Yong-Taek Im	175	Analysis of solidification in sand and permanent mold castings and shrinkage prediction
P. R. Nakkeeran and V. Radhakrishnan	191	A study on the effect of regulating wheel error on the roundness of workpiece in centreless grinding by computer simulation
J. S. Agapiou and M. F. DeVries	203	On the determination of thermal phenomena during drilling—Part I. Analytical models of twist drill temperature distributions
J. S. Agapiou and M. F. DeVries	217	On the determination of thermal phenomena during drilling—Part II. Comparison of experimental and analytical twist drill temperature distributions
S. W. Kim and J. S. Park	227	Computer aided optimum motor selection for d.c. servo drive systems
Gao Yongsheng, Li Zhu, H. Kaliszer, J. Webster and Xie Tiebang	237	Automotive valve auto-classification machine controlled by micro-computer
N. Kim and S. Kobayashi	243	Preform design in H-shaped cross sectional axisymmetric forging by the finite element method
N. Kim and S. Kobayashi	269	Three-dimensional simulation of gap-controlled plate rolling by the finite element method

D. Y. Yim and S. W. Kim 283 Optical roughness measurement of ground surfaces by light scattering

M. A. Fugelso 291 Conical flank twist drill points

W. S. Lau, M. Wang and W. B. Lee 297 Electrical discharge machining of carbon fibre composite materials

B.-B. Hwang and S. Kobayashi 309 Deformation characterization of powdered metals in compaction

New Patents i

Number 3

D. W. Cho and K. F. Eman 325 In-process identification of the milling operation

Y. L. Xiong 339 Computer aided measurement of profile error of complex surfaces and curves: theory and algorithm

W. Grzesik 359 The mechanics of continuous chip formation in oblique cutting with single-edged tool—Part I. Theory

W. Grzesik 373 The mechanics of continuous chip formation in oblique cutting with single-edged tool—Part II. Experimental verification of the theory

L. Zavanella, G. C. Maccarini and A. Bugini 389 F.M.S. tool supply in a stochastic environment: strategies and related reliabilities

D. T. Pham and A. de Sam Lazaro 403 AutoFix—an expert CAD system for jigs and fixtures

J. Webster and Y. W. Zhao 413 Time-optimum adaptive control of plunge grinding

H. Ho-Cheng 423 A failure analysis of water jet drilling in composite laminates

K. J. H. Al-Shareef and J. A. Brandon 431 On the effects of variations in the design parameters on the dynamic performance of machine tool spindle-bearing systems

S. C. Chung and C. W. Lee 447 Geometric adaptive straightness control system for the peripheral end milling process with large error sources

Can Cogun and Mehmet Savsar 467 Statistical modelling of properties of discharge pulses in electric discharge machining

F. Zawistowski 475 New system of electrochemical form machining using universal rotating tools

New Patents i

Number 4

O. N. Oguoma and D. J. Billau 485 Tolerance effects on the gripping force of diaphragm chucks

O. N. Oguoma 497 Factors affecting gripping force of diaphragm chucks

M. H. Sadeghi and T. A. Dean 509 Analysis of ejection in precision forging

A. K. Srivastava, B. J. Ulrich and M. A. Elbestawi 521 Analysis of rigid-disk wear during robotic grinding

I. N. Tansel 535 Simulation of turning operations

S. E. Oraby and D. R. Hayhurst 549 High-capacity compact three-component cutting force dynamometer

C. Çoğun 561 A correlation between deviations in circularity, cylindricity, roughness and size tolerances

N. Kim, S. Machida and S. Kobayashi 569 Ring rolling process simulation by the three dimensional finite element method

Li Dan and J. Mathew	579	Tool wear and failure monitoring techniques for turning—a review
Z. C. Lin and S. Y. Lin	599	An investigation of a coupled analysis of a thermo-elastic–plastic model during warm upsetting
S. Cetinkunt and R.-L. Tsai	613	Position error compensation of robotic contour end-milling
M. Rahman and M. A. Mansur	629	Development and evaluation of ferrocement legs for a lathe
D. P. Saini	637	Wheel hardness and local elastic deflections in grinding
Y. S. Tarng	651	Study of milling cutting force pulsation applied to the detection of tool breakage
Call for Papers	661	
New Patents	i	
Title Section, Volume Contents and Author Index	I	